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### **Data Sheet**

# **WRIGHTLON® 7400**

## Vacuum bagging film

#### DESCRIPTION

WL 7400 is a heat-stabilized nylon film with high elongation which is suitable for cure temperatures up to  $400^{\circ}$ F (204°C). WL7400 is also offered with our embossed, cracked ice pattern making it a breather, release film and vacuum bag all-in-one.

#### TECHNICAL DATA

Test method

Material type Nylon

Elongation at break 400 % ASTM D 882 Tensile strength 8000 psi (55 MPa) ASTM D 882

Maximum use temperature 400 °F (204 °C)

Melt point (minimum), crystalline 420 °F (215 °C) ASTM D 789-94 Flammability (self extinguishing) Yes ATP-5034

Materials to avoid Phenolic resins/Strong oxidizers

Color Green
Shelf life Indefinite

#### SIZES

Consult the dimensional chart in this section for dimensional information. Other sizes available on special order.

#### NOTES

> Maximum use temperature is dependent upon the duration at maximum temperature and is process specific. Airtech recommends testing prior to use.

> Other sizes available upon request. Minimum order may be required.

> Custom designed shapes and sizes are available to fit your individual requirements.

Please consult Airtech for further information.

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Catalog position: Bagging films