WEST SYSTEM® 413 Microfibre Blend is a high density filler used as a thickening agent with WEST SYSTEM® Epoxy to create a multi-purpose adhesive, especially for bonding wood.

WEST SYSTEM® epoxy thickened with 413 Microfibre Blend has good gap-filling qualities while retaining excellent wetting and penetrating capabilities. As a blended filler, 413 Microfibre Blend, offers an added degree of thixotropy and substantially improved spreading and working properties.

**MIX RATIO**

Mix the WEST SYSTEM® resin and hardener first as per instructions, taking great care to mix thoroughly, then gradually stir in the filler to thicken the mixture as desired.

**PACK SIZES**

<table>
<thead>
<tr>
<th>Order Code</th>
<th>PACK</th>
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<tbody>
<tr>
<td>413 A</td>
<td>1L</td>
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<tr>
<td>413 B</td>
<td>4 L</td>
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<tr>
<td>413 C</td>
<td>12 L</td>
</tr>
<tr>
<td>413 D</td>
<td>20 L</td>
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</tbody>
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**STORAGE**

WEST SYSTEM® 413 Microfibre Blend will keep for 2 years if kept in plastic containers at room temperature (15°C to 32°C), and out of direct sunlight. Containers should be tightly sealed to prevent moisture absorption.

**HEALTH AND SAFETY**

WEST SYSTEM® 413 Microfibre Blend has moderate sensitising potential, and should be kept out of the eyes and off the skin. Good room ventilation is usually adequate for most applications, however, it is a strongly buoyant powder and it is recommended that care should be taken to avoid inhalation.

- Use with good ventilation and adequate safety equipment including impervious gloves, safety glasses and dust masks
- Wash skin thoroughly after handling.
- If eye contact occurs, immediately flush with running water for at least 15 (fifteen) minutes and seek medical advice.
- If swallowed, DO NOT induce vomiting, give plenty of milk or water and contact a doctor or the Poisons Information Centre.

Pre-saturation is also recommended when carrying out critical structural scarf joints.

When bonding on to well-cured epoxy, it is important to sand thoroughly, with a moderately coarse paper, to remove the surface layer and expose fresh material that has not previously been exposed to the air.

*NOTE* Our products are intended for sale to industrial and commercial customers. We request that customers inspect and test our products before use and satisfy themselves as to contents and suitability. Nothing herein shall constitute a warranty, express or implied, including any warranty of merchantability or fitness, nor is protection from law or patent to be inferred. All patent rights are reserved. The exclusive remedy for all proven claims is replacement of our materials and in no event shall we be liable for special or consequential damages.

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