

*A Quality Product from Hawkeye Industries, Inc.*



## Duratec® Polyester **EZ Sanding Primer**

**An exceptionally easy-to-sand primer, that can be polished to a smooth, porosity-free surface.**

**Uses:** for surfacing patterns for composite molds, and where an easy sanding, high build primer is required.. Apply over tooling board, MDF, brick, concrete, plaster and clay.

### **Features:**

Builds rapidly and provides a surface that sands quickly.

- Use less sandpaper
- Reduce sanding labor

Easy to spray from HVLP guns. Low porosity, fine smooth surface.

- Start sanding with a fine grit, reduce dust and film loss.
- Build up to 30 mils.

Adhesion to most epoxies.

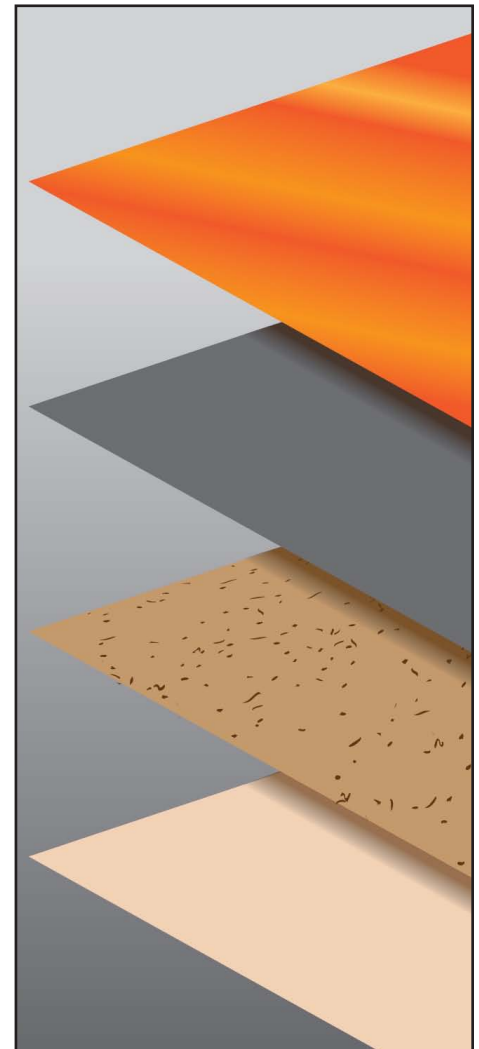
- Heat distortion temperature of 83° C, 180° F
- Not recommended for use on CNC patterns over a low (less than 120° F) HDT tooling putty.

### **Use Instructions:**

Assure that the work area is at least 60°F, and that the Duratec and the part that will be sprayed are at least 60° F. Compressed air must be free of water.

1. Mix the Duratec EZ Sanding Primer with a paint shaker or drill-mounted mixer. Use a stir stick to scrape the bottom of the container before mixing.

### **707-061 Lt. Grey**



### **Hawkeye Industries**

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Data Sheet  
Continued

# Duratec® Polyester EZ Sanding Primer

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Product Properties: All time calculations are based on temperatures of 77°F, 25°C

As measured on a Brookfield Viscometer Model RVF, Spindle #2 at 20 rpm.....	1900-2500 cps
Thixotropic.....	6.5
Gel Time: Sample based on a 100 g mass catalyzed at 2 percent with mekP.....	22 min +/- 2 min
Weight per Gallon.....	11.8 lb., 5.36 kg
Coverage per Gallon:	
10 mil thickness (wet-dry) .....	110-115 ft <sup>2</sup>
250 micron thickness (wet-dry) .....	10.2-10.7 m <sup>2</sup>

Duratec Polyester EZ Sanding Primer is among the many fine Duratec products marketed worldwide by Hawkeye Industries Inc.

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