

Six10®

THICKENED EPOXY ADHESIVE

High-strength, non-sagging epoxy.
Exactly where you need it. No mess.



WEST SYSTEM Six10 Adhesive gives you the strength and reliability of a two-part WEST SYSTEM epoxy with the convenience of a single part product. Six10 is dispensed with a standard caulking gun. Non-sagging Six10 bonds tenaciously to wood, metals, fibreglass and concrete. It cures in temperatures as low as 10°C. Cure time is faster in warm temperatures and slower in cool temperatures.

To use Six10 Adhesive, replace the retaining nut and plug on the West System Six10 dispensing cartridge with the 600 Static Mixer that comes attached to the cartridge. Dispense fully mixed 2-part epoxy adhesive using a standard caulking gun. The efficient internal geometry of the 600 Mixer thoroughly blends resin and hardener in a short mixing length for good application control and a minimum of waste. The Six10 cartridge holds 180ml of resin and hardener.

42 MIN**WORKING TIME**

AT 25°C

5 - 6 HOURS**SOLID CURE**

AT 25°C

24 HRS**FULL CURE**

DESIGNED TO BOND

PLASTICS | METALS | GLASS | MASONRY | FIBREGLASS

FOR REPAIR AND CONSTRUCTION

WEST SYSTEM® Six10 is a pre-thickened, gap-filling epoxy with a smooth, non-sagging consistency that trowels easily-perfect for filling voids and making fillets.

It is ideal for stitch and glue boat construction, fibreglass laminate repair and general bonding. It bonds to a wide range of materials including wood, metals, composites and masonry.

The Six10 Epoxy formulation is a good balance between the elongation and toughness of G/flex® and the strength and stiffness of our 105 Resin-based epoxies. It has a long open time which means the epoxy will stay workable for 42 minutes in the static mixer and before clamping is required - very practical for long or complicated assemblies.



FOR SMALL JOBS

If you're doing a small job, you don't have to use the static mixer. Simply squeeze out what you'll need onto a board and stir thoroughly. Mix the resin and hardener together thoroughly and apply with the mixing stick or a plastic spreader. Six10 is quick, clean and economical.

Two parts - One cartridge

A unique piston inside the cartridge simultaneously dispenses the resin and hardener from separate chambers.

The moulded chambers and passage ways accurately control the ratio and prevent the resin and hardener from contacting each other until they are outside the cartridge and pass through the 600 Static Mixer.

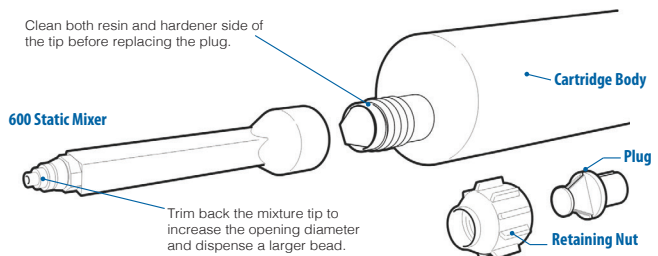
KEY FEATURES

-  It separates the resin and hardener for long term storage.
-  It accurately meters the proper 2:1 resin/hardener ratio.
-  It precisely dispenses the desired amount.
-  It fits into a standard caulking gun.

Six10 comes with one 600 Static Mixer. Additional 600 Static Mixers are available from your WEST SYSTEM seller in packages of two.

SIX10 CARTRIDGE COMPONENTS

Replace the retaining nut and plug with the 600 Static Mixer to dispense mixed adhesive.



Remove and save the retaining nut and plug to reuse if you are storing the unused adhesive. Be sure to replace the plug in the original orientation. **RESIN-RESIN** and **HARDENER-TOHARDENER** to avoid cross contamination. Mark the plug and cartridge to avoid confusion.

THE BEST RESULTS START WITH THE RIGHT EPOXY

— WEST SYSTEM® EPOXY.